



NAVOZYME™

Transforming Maritime Ahead of Time

22

# Decarbonisation

## ...the priority for maritime



**IMO GHG STRATEGY  
NET ZERO GHG EMISSIONS  
BY 2050**



**EU GREEN DEAL**

**EU EMISSIONS TRADING SYSTEM (ETS)  
ENTERED IN FORCE IN 2024**

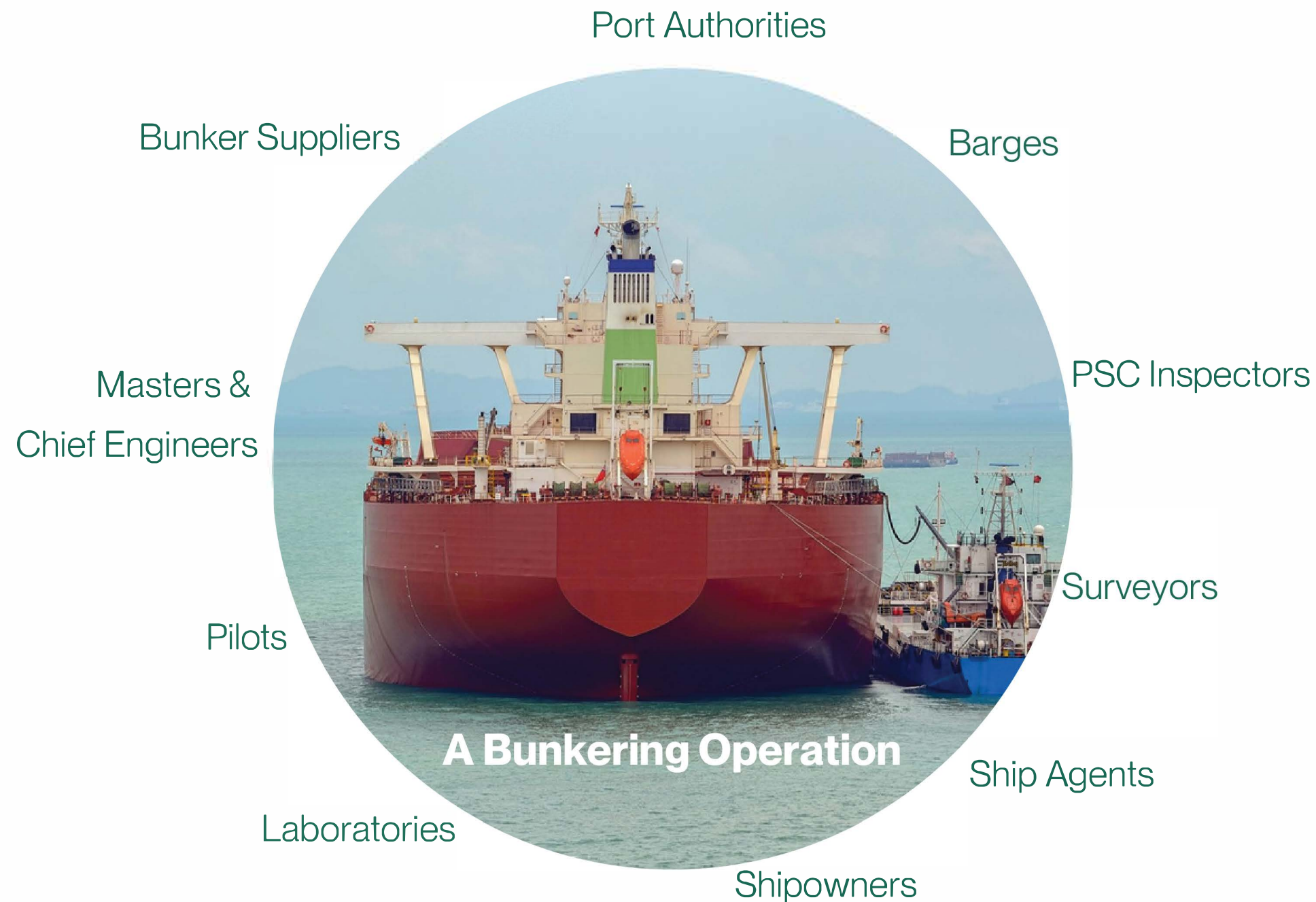
# The Bunkering Industry



**400K Bunkering operations globally**  
**Valued at US\$ 225 Billion+**

Global bunker volume 300M tns [Ship&Bunker], avg 300tns/lift, est. # annual bunker operations 1M.  
VLSFO, average price of US\$750/tn [Ship&Bunker], est. value US\$ 225B.

# JIT Bunkering: The Challenges



**FRICITION = WAIT TIME  
= WASTED FUEL BURN**

**Difficulty to co-ordinate diverse actors.**

**Lack of real-time data.**

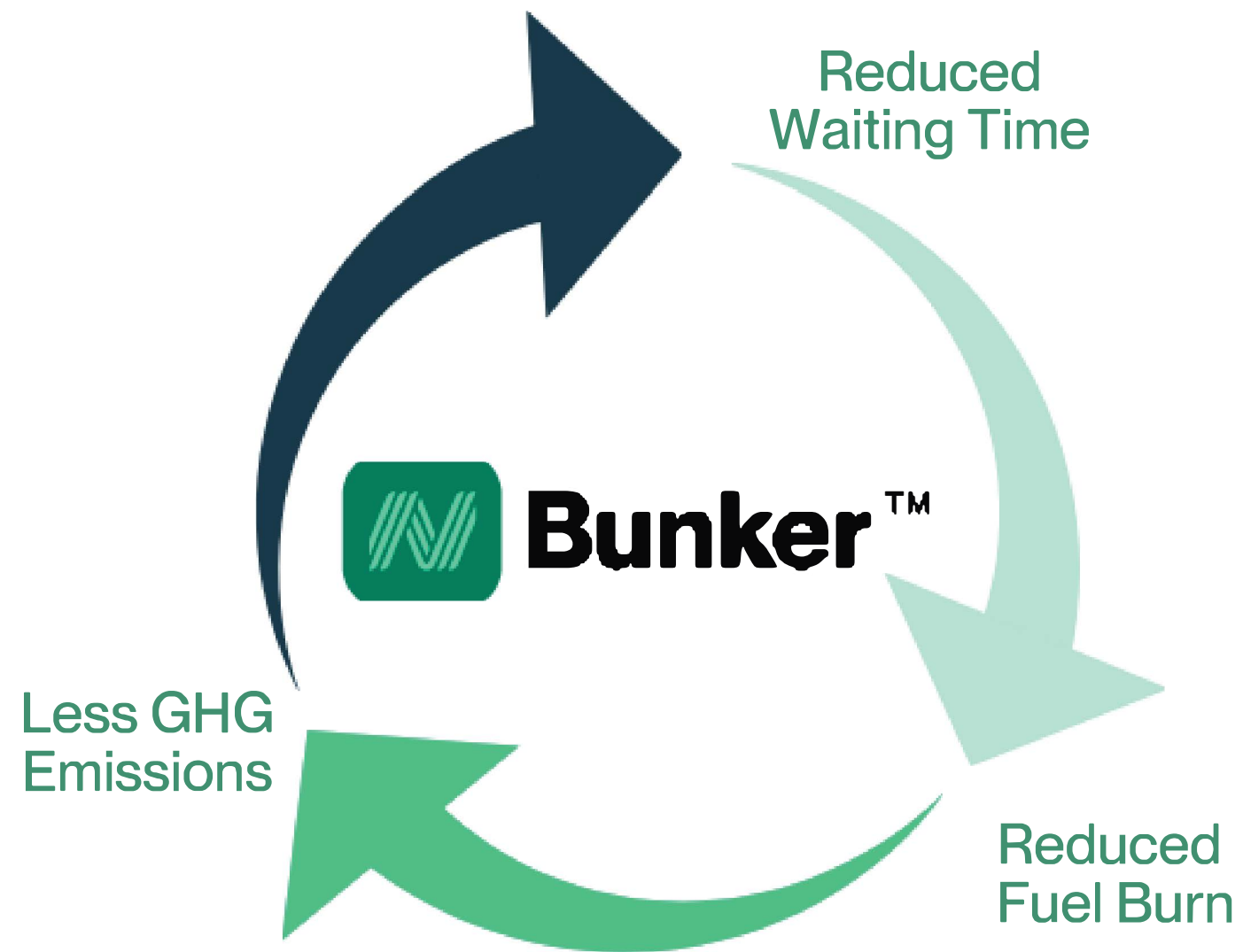
**Risk of Oil Spills!**

**>2.8 Million Hours Lost**

**>2 Million mT GHG Emissions**

# The Impact

Promoting Circularity & UN SDGs



## ANNUAL POTENTIAL GLOBAL SAVINGS

- **GHG**                      **2M tns**
- **Money**                    **US\$ 4B**
- **Wait Time**              **2.8M hrs**



Avg idle of 1.85h [\*Lind, M., et all, 2018, Ships and Port Idle Time: Who are the Culprits?]  
 Avg 5.3 tns MDO burn/day at anchor, Aframax Tanker MT Berica (114000GT).  
 Global bunker volume 300M tns [Ship&Bunker], avg 300tns/lift, est. # annual bunker operations 1M.  
 Avg operating cost US\$1,400/h/vessel, [Netherlands Institute of Transport Analysis, 2020]  
 Emission factors for CO2 (3.15tn CO2/tn of MDO), NOx (0.057 tn NOx/tn MDO), SOx (0.001 tn SOx/tn MDO), 4th IMO GHG Study (2020).

# The Solution

Just-In-Time Bunkering enabled via DeepTech.

## DLT enabled Digital Platform

Real-time data from the source.  
Regulatory checklists digitalised.



**REDUCED RISK &  
COMPLEXITY**

## AI-ML Optimisation Algorithm

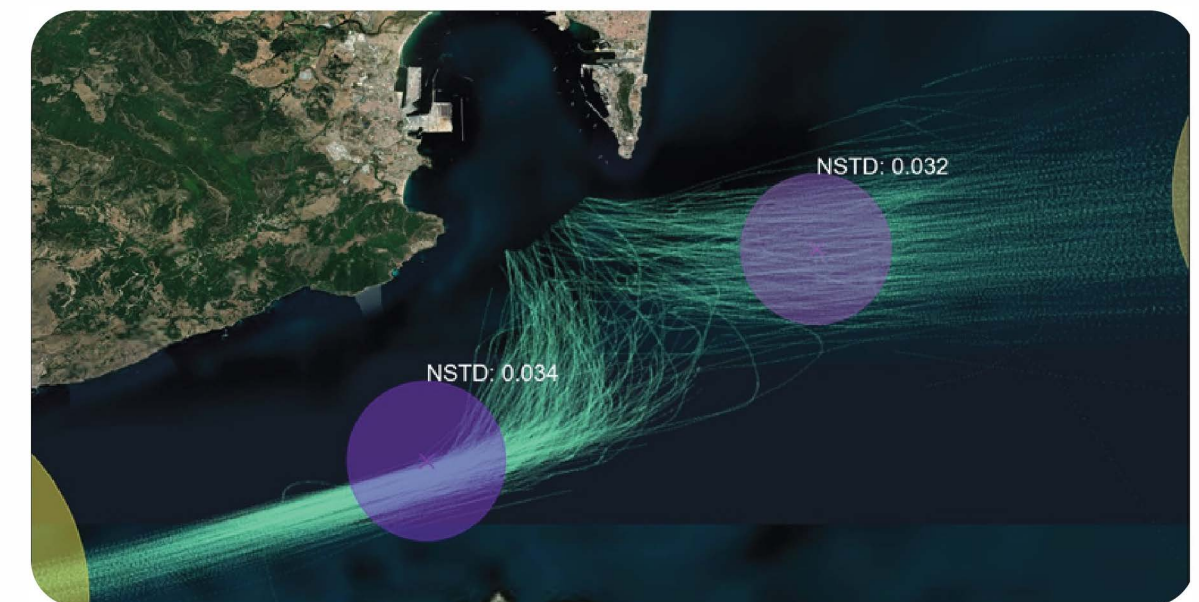
Optimised Vessel ETA.  
Bunker Barge schedules.



**REDUCED  
WAITING TIME**



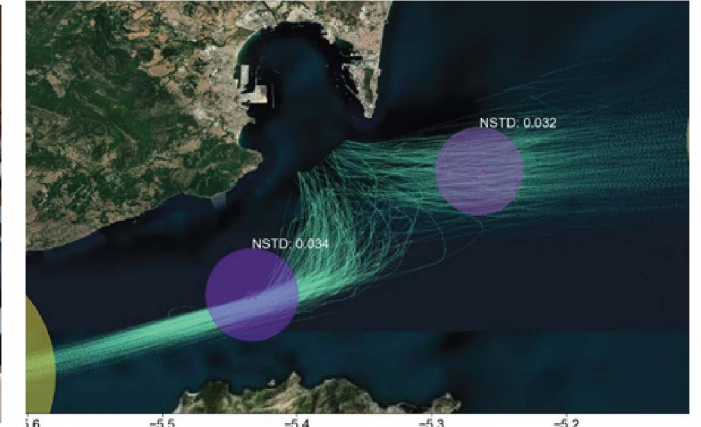
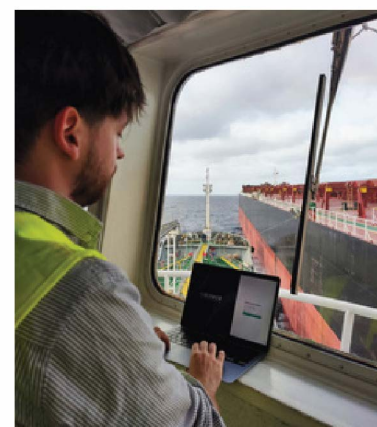
Lowest carbon footprint



# Strong support from bunker ecosystem.



MARITIME DECARBONISATION



# Awards & Recognitions

Commended by prestigious organisations.



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 873468.



# Introduction



ZERUA TECH S.L.  
www.zerua.tech



Artificial Intelligence

Machine Learning

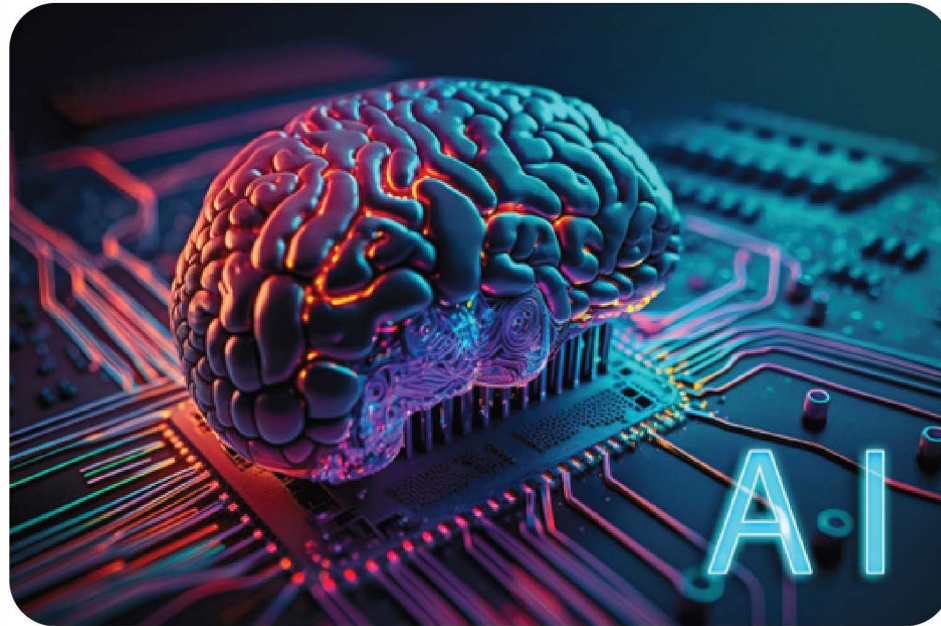
Optimization

Evolutionary Computations

Developing cutting-edge algorithms, software and applications, involving **artificial intelligence** tools such as **machine learning** and **optimization** for engineering problems in variety of science and engineering sectors such as **space engineering** and **maritime industry**.



# Artificial Intelligence and Machine Learning



## AI

Artificial Intelligence refers to the simulation of human intelligence processes by machines, such as learning, reasoning, and self-correction.

## ML

Machine learning is a subfield of artificial intelligence (AI) that focuses on the development of algorithms and models that enable computers to learn and make predictions or decisions without being explicitly programmed.



# AI and ML in NBunker

## Objective

- To suggest an **Optimised Arrival Time** to incoming vessels so they can arrive at anchorage maintaining the optimal speed and at arrival pilotage services and bunkering services are taking place.
- The overall target is to **minimize the overall waiting/idle time**.

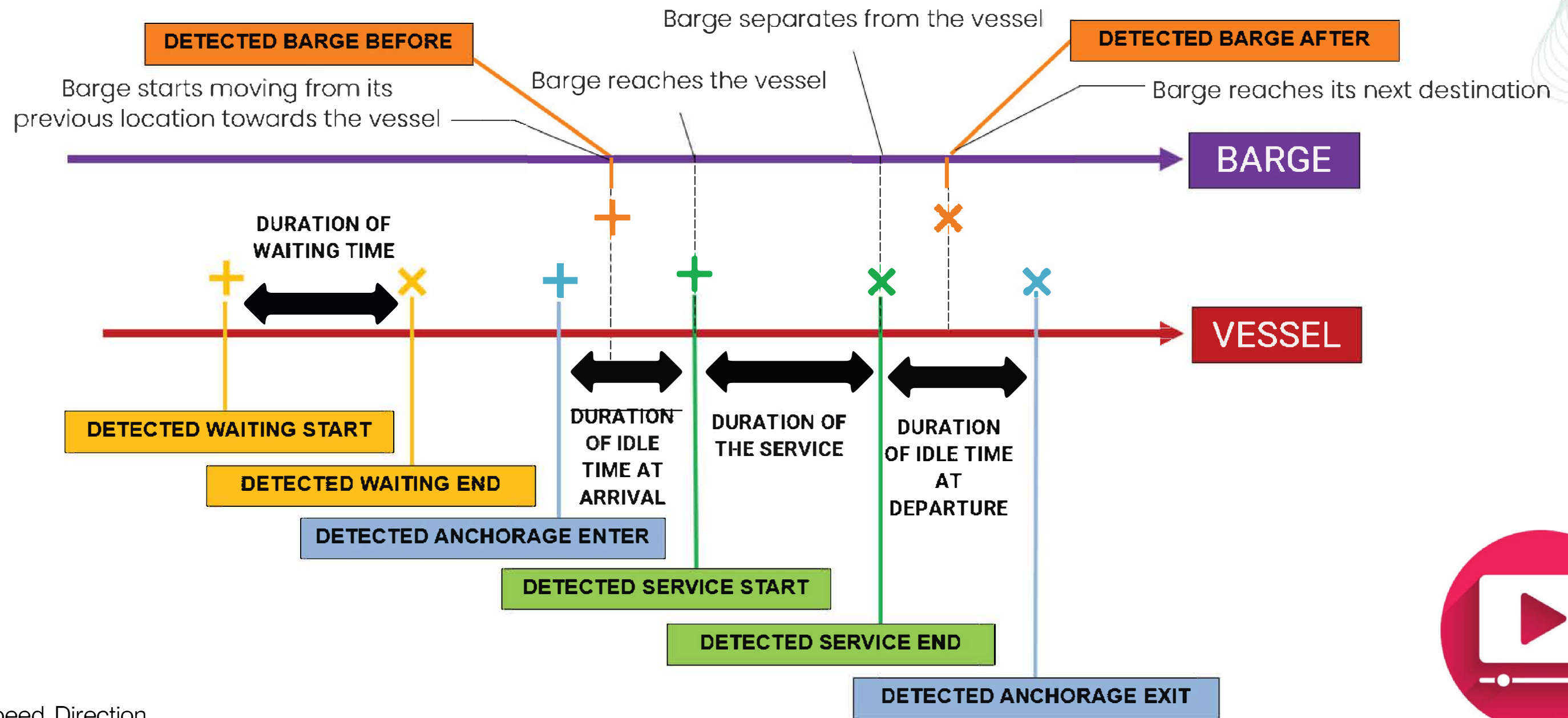
## Main Tasks

- In-depth analysis of the bunkering operations
- Estimation of time of arrival
- Optimization of the bunkering scheduling
- Online implementation of the data preprocessing
- Real-time estimation of time of arrival
- Online optimization for recommended time of arrival



# In-depth analysis of the bunkering operations

## Timestamps



AIS Data:

Name, MMSI, Coordinates, Speed, Direction, ...

# In-depth analysis of the bunkering operations

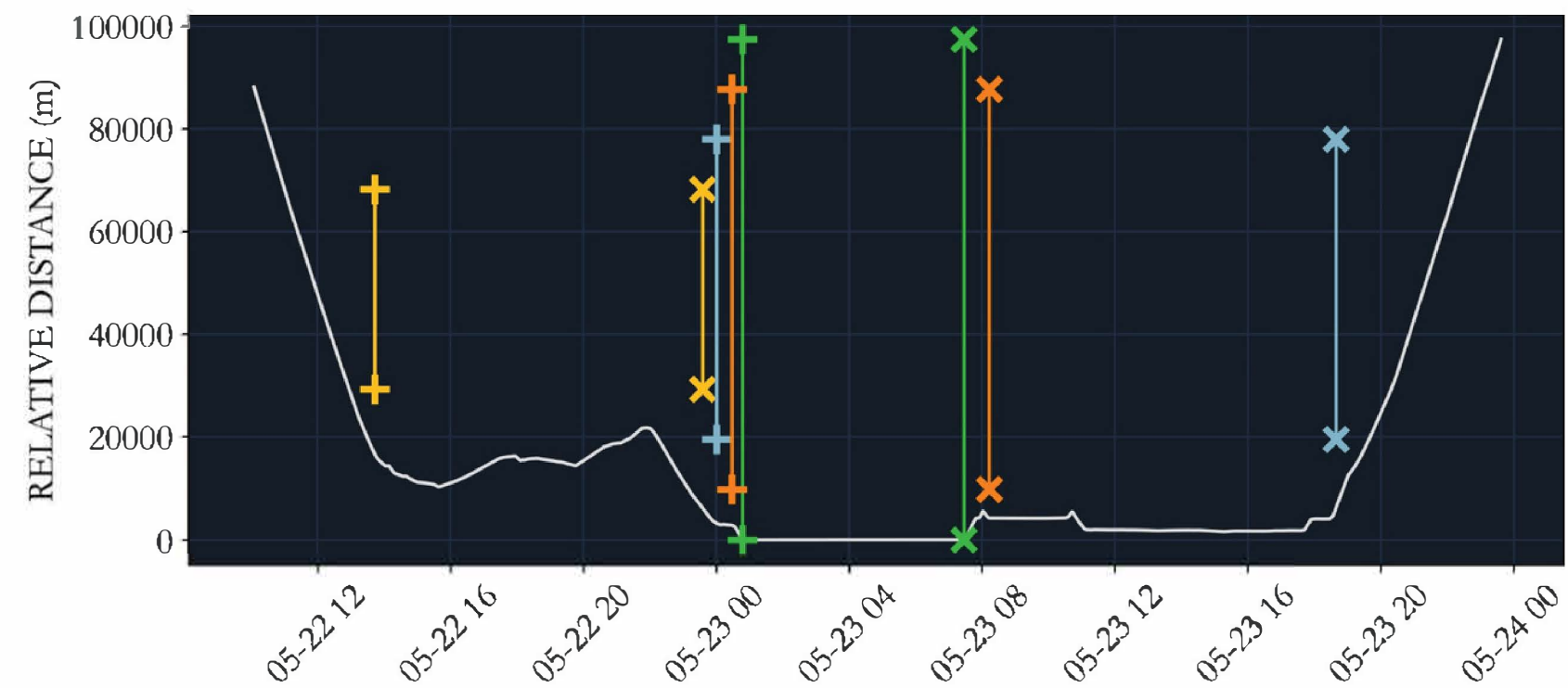
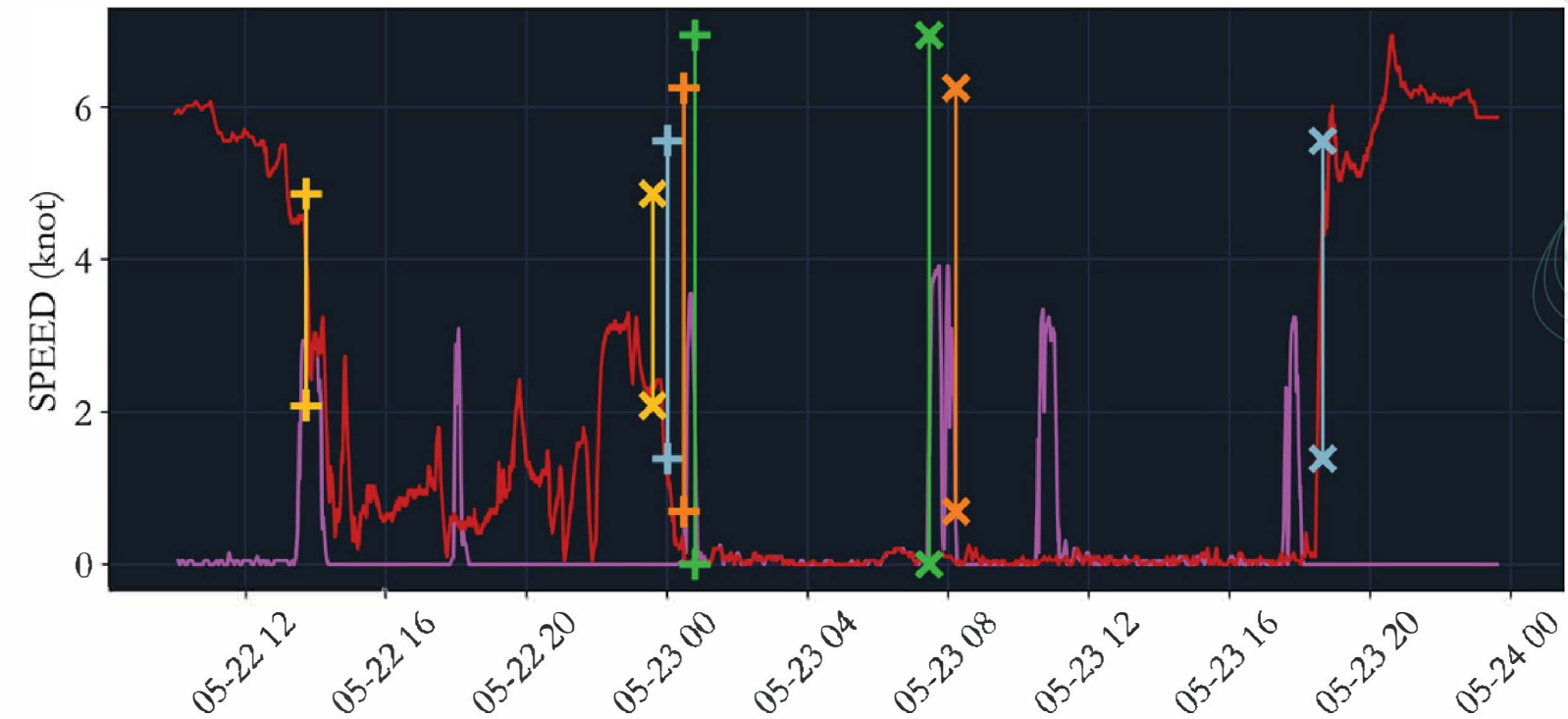
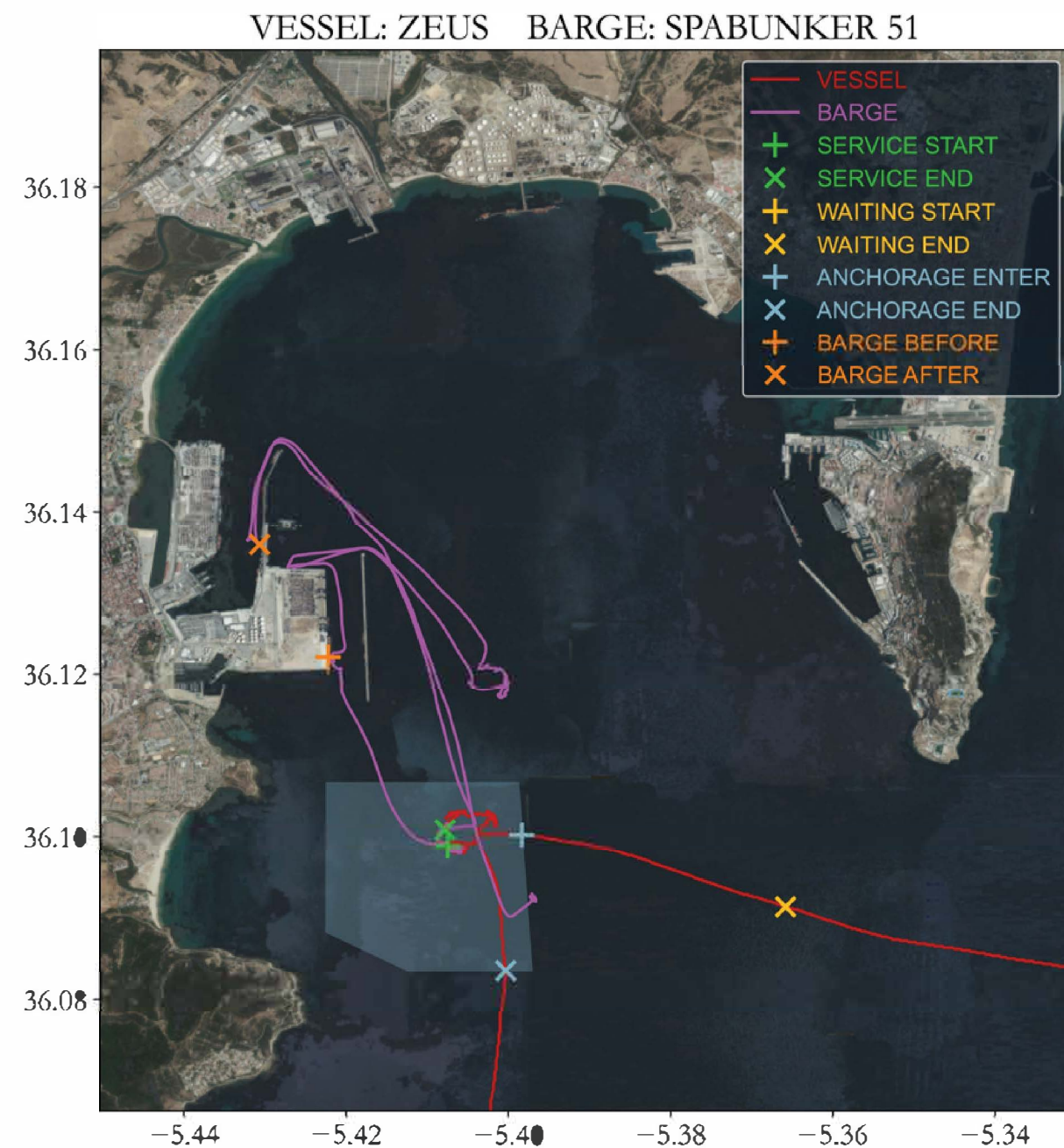
## Output of the software

IDENTIFIER: 05\_042  
VESSEL: ZEUS,636017523,70  
ATA: 2021-05-23 02:17:15  
MOORING: 2021-05-23 03:15:00  
UNMOORING: 2021-05-23 09:00:00  
ATD: 2021-05-23 20:26:34  
DETECTED BARGE: SPABUNKER 51,224322240,Carmen Jimenez,VERENIGDE TANKREDERIJ SPAIN SA,CEPSA  
IS SERVICE INSIDE ANCHORAGE AREA D: True  
AMOUNT OF FUEL (TM): 700.0  
DETECTED VESSEL ORIGIN: OUTSIDE OF THE PORT  
DETECTED VESSEL INITIAL LOCATION: OUTSIDE OF THE PORT  
DETECTED WAITING START: 2021-05-22 13:44:11,-5.221,36.10567  
DETECTED WAITING END: 2021-05-22 23:35:50,-5.36583,36.09133  
DETECTED ANCHORAGE ENTER: 2021-05-23 00:01:00,-5.39833,36.10017  
DETECTED ANCHORAGE EXIT: 2021-05-23 18:39:11,-5.40033,36.0835  
DETECTED SERVICE START: 2021-05-23 00:47:44,-5.4075,36.09883  
DETECTED SERVICE END: 2021-05-23 07:27:30,-5.40783,36.10083  
DETECTED BARGE ACTIVITY BEFORE: 2021-05-23 00:28:41,-5.42223,36.12217  
DETECTED BARGE ACTIVITY AFTER: 2021-05-23 08:13:15,-5.4307,36.13598  
DETECTED BARGE LOCATION BEFORE: VOPAK DOCK  
DETECTED BARGE LOCATION AFTER: CLH TERMINAL



# In-depth analysis of the bunkering operations

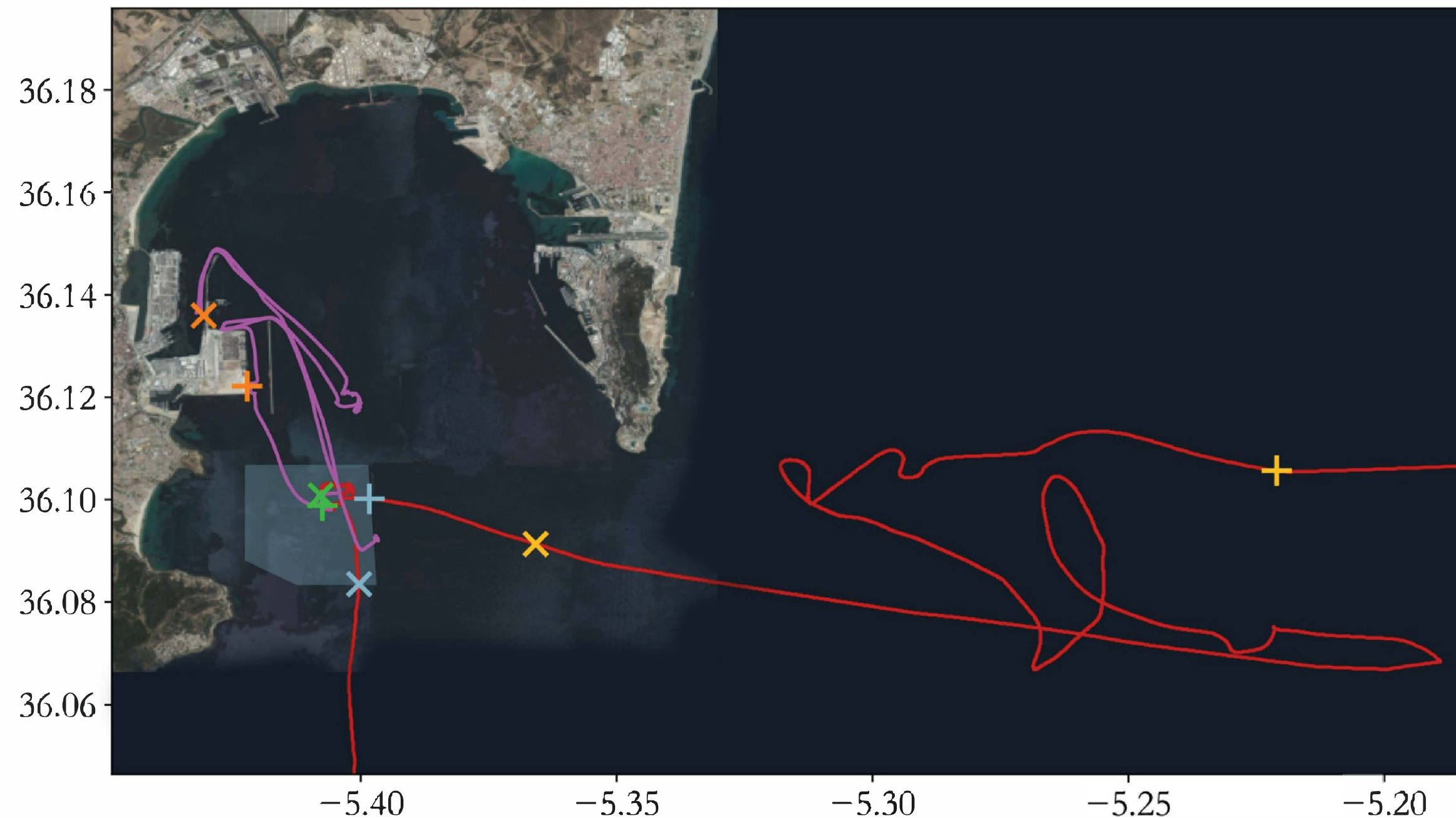
Output of the software



# In-depth analysis of the bunkering operations

Output of the software

VESSEL: ZEUS BARGE: SPABUNKER 51



# In-depth analysis of the bunkering operations

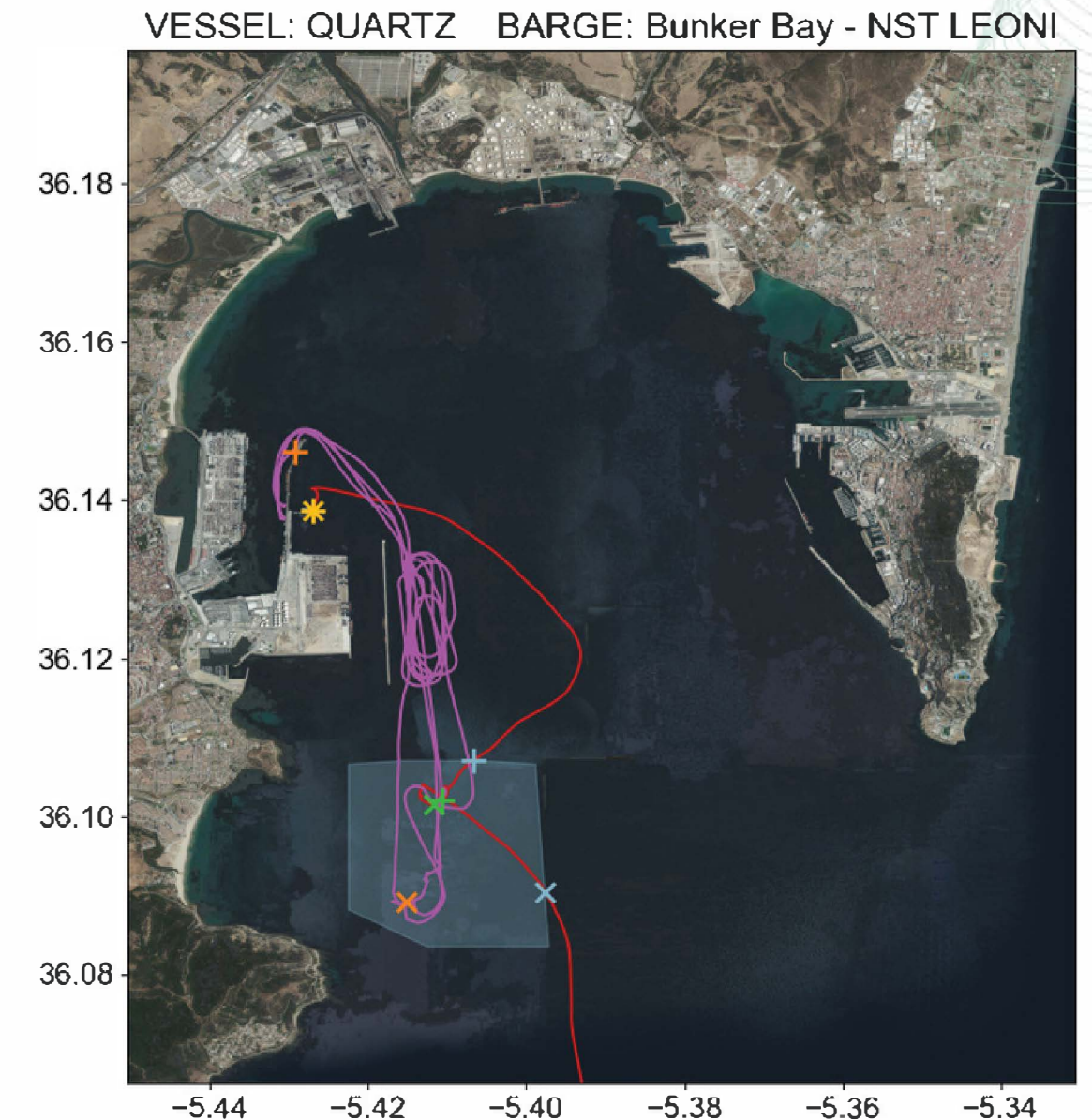
Output:

- Distribution of bunkering services as per barge, per supplier, per anchorage area
- Distribution of service times and transferred fuel
- Distribution of waiting times, idle times, and pumping rates
- Occupancy rates of the anchorage areas
- Barge activities before and after the process
- ....



Notable take aways:

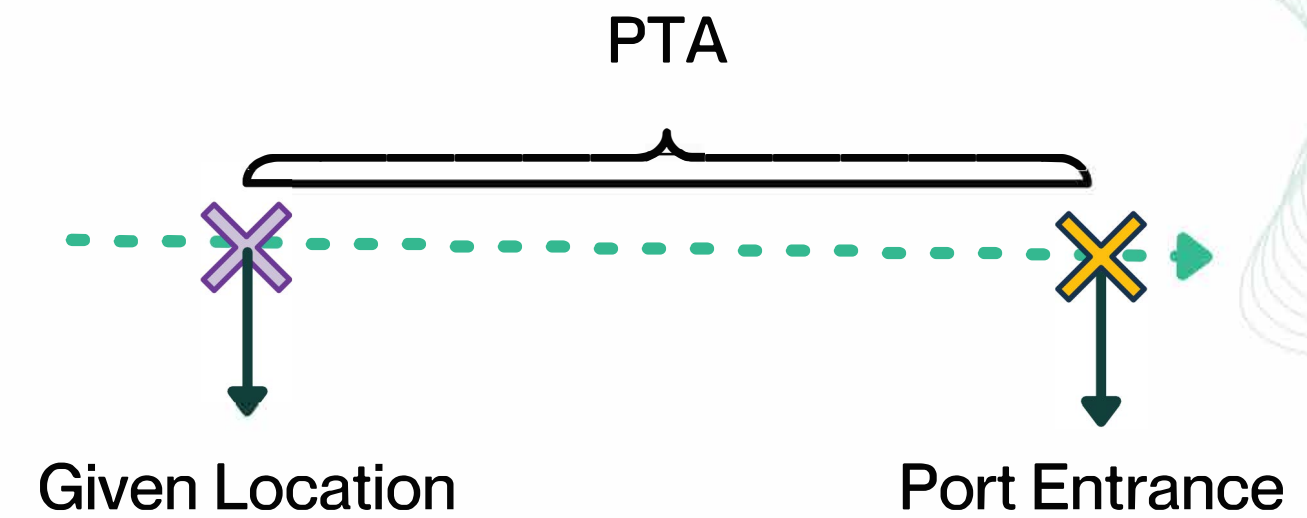
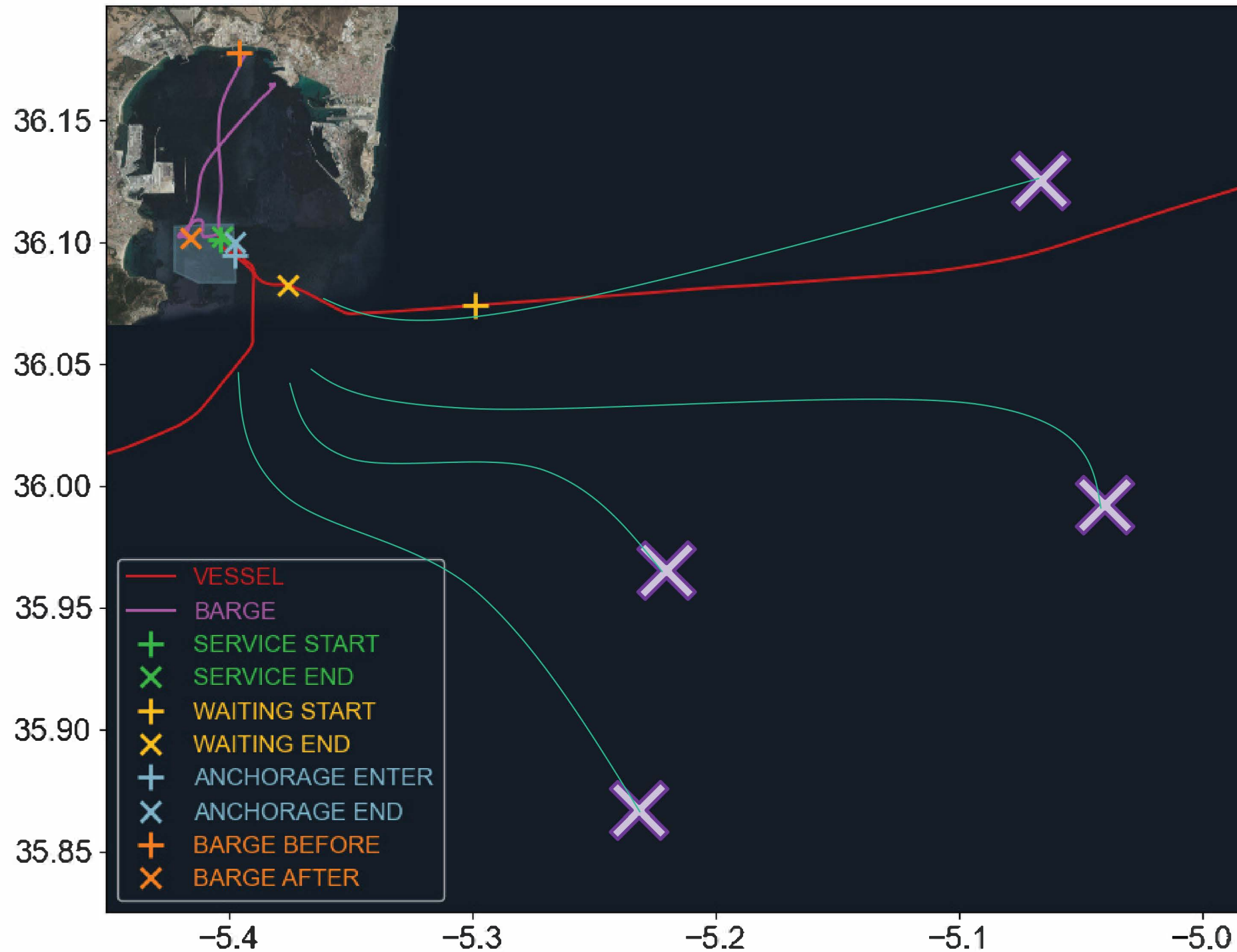
- Average service time of **XX h XX m**
- Average waiting time of **XX h XX m**
- Summation of Idle Times at Arrival: **XX months XX days XX hours XX minutes**
- Summation of Idle Times at Departure: **XX months XX days XX hour XX minutes**
- ...





# Estimation of Time of Arrival

VESSEL: VAN STAR BARGE: GREEN CADIZ



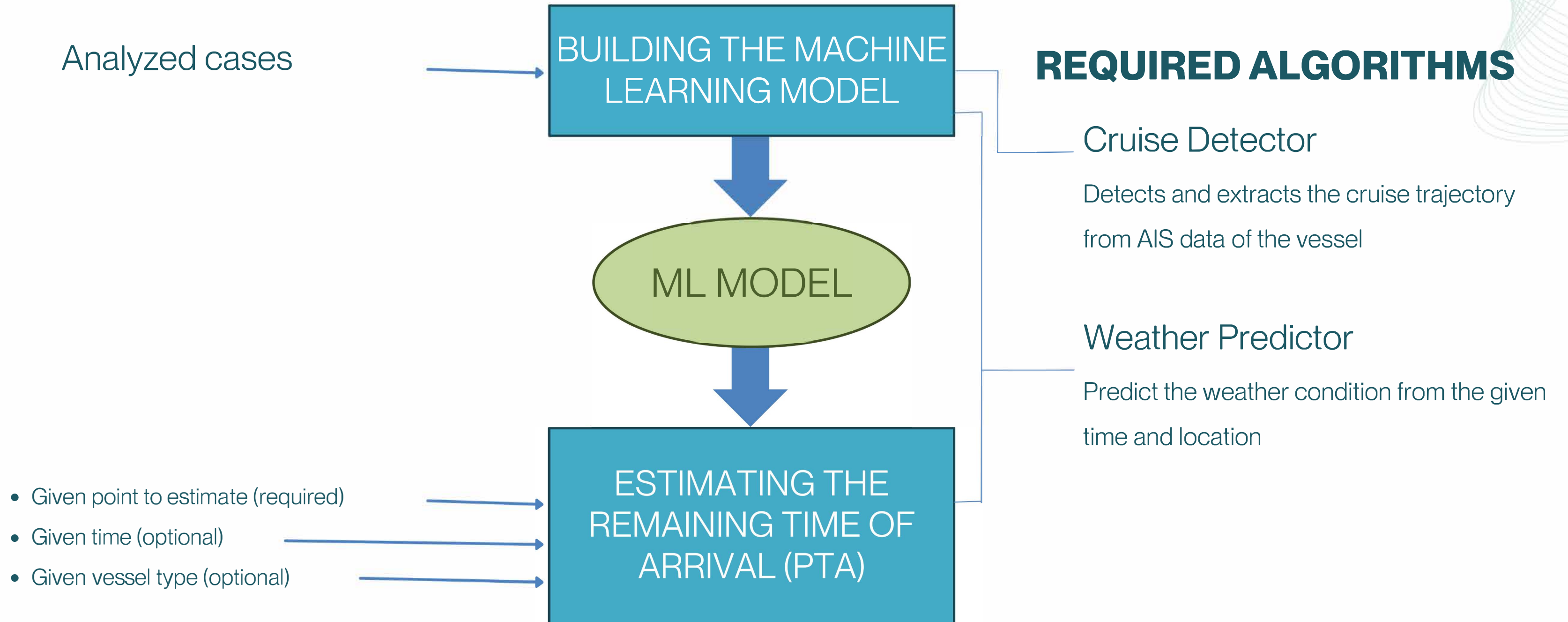
## POSSIBLE TIME OF ARRIVAL (PTA)

Definition:

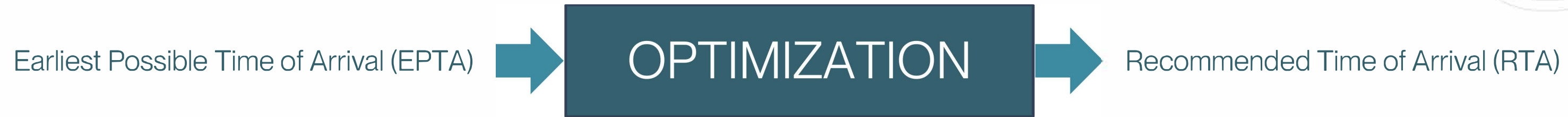
- The earliest time in which the vessel is able to reach the port, disregarding the intended operation
- It is associated with the imaginary trajectory which the vessel travels at its cruise speed
- It is technically impossible for vessel to reach the port sooner than this time

# Estimation of Time of Arrival

## Workflow and Process



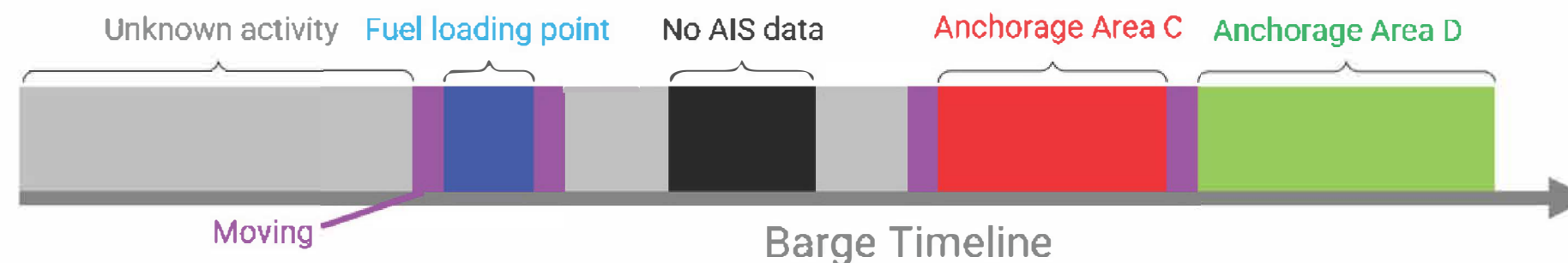
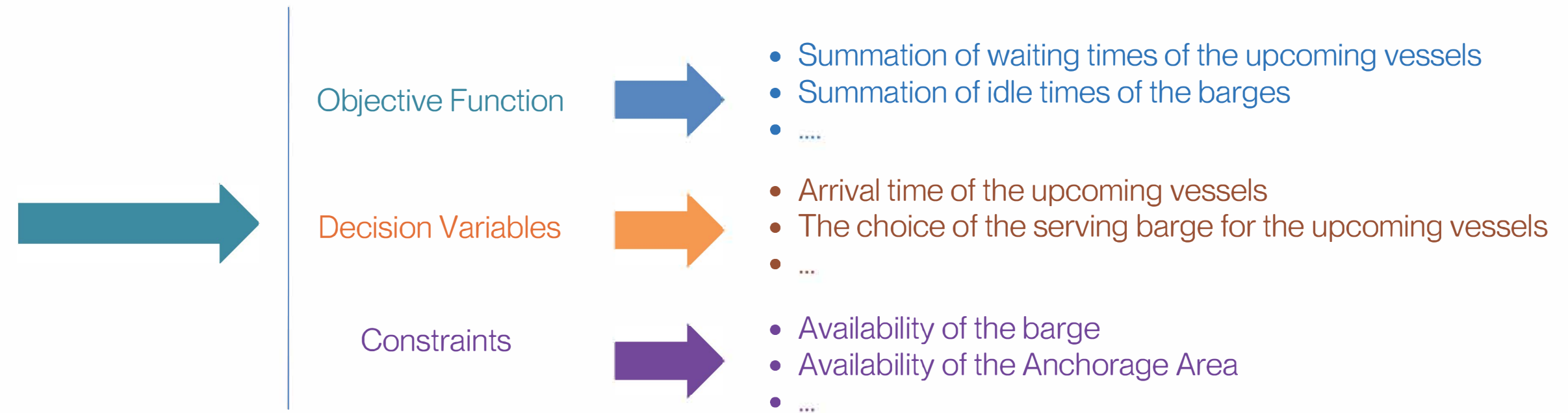
# Problem Formulation



## Definition

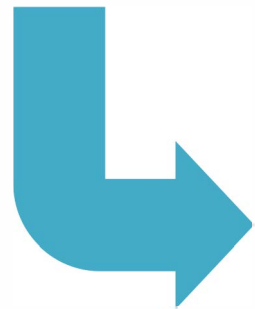
Given the current time and list of upcoming vessels, what is the optimized scenario of the bunkering operation for each barge for a given time period?

## Programming the bunkering process



# Achievements

An optimization framework for providing the recommended time of arrival of the upcoming vessels



- Port authorities
- Suppliers
- Ship owners
- ...

## Ongoing improvements:

- Considering the priority of specific vessels in the optimization
- Considering the involvement of pilots within the bunkering operations
- Optimizing the choice of the barge from the supplier's available barges
- Improving the simulation to show the result in case some vessels do not follow the RTA



# NAVOZYME™

Transforming Maritime Ahead of Time

## Our guiding compass

To enhance lives & to facilitate decarbonisation via innovative technology solutions that promote circularity, and raise the safety, productivity & reputation of the global maritime industry.



**Anjan Borwankar**

Co-Founder & Chief Executive

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<https://navozyme.com/>